

PREMIUM DECKING SOLUTIONS

# INSTALLATION GUIDE

### INSTALLATION

Before installing your ThruFlow™ panels, make sure your support structure is independently secure and properly configured.

**CODES and STANDARDS:** Be sure to follow your local building codes and any guidelines set by your local authorities.

**SAFETY:** For a safe installation, be sure to wear protective gear such as safety glasses and work boots.

FASTENERS: For best results, use high-quality #10-305 2.5" stainless steel pan head screws for wood, and #10-305 2.5" stainless steel pan head self-tapping screws for applications other than wood. No need to pre-drill – our panels come pre-molded and countersunk for easy installation. Just screw through the panel into your frame, but don't overtighten – this helps allow for natural expansion and contraction.

**GAPPING GUIDELINES:** ThruFlow panels are built to handle the elements, however, they may expand and contract slightly with temperature changes. Leave a small gap between panels and at the ends to allow for natural movement.

For detailed specs, visit the series panel pages at www.thruflow.com.



## **CORRECT INSTALLATION**



Build your substructure with evenly spaced crossmembers based on your panel size:

- 3' panels 18" OC
- 4' panels 16" or 24" OC
- 5' panels 15" OC OC = on centre



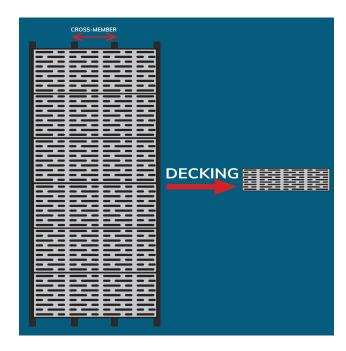
Place your first ThruFlow panel onto the frame and secure it with a pan head screw. Tighten until secure – avoid overtightening.

me and interlocking system, snap in head the next ThruFlow panel til secure into place and fasten it just ning.

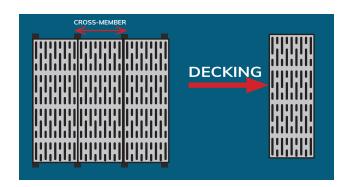
Using the built-in

Laying out the panels first is a great way to check for spacing.

### **CORRECT INSTALLATION**



# **INCORRECT INSTALLATION**



Installing panels vertically over cross-members leaves them unsupported and prone to damage. Proper alignment ensures lasting performance.



Finishing up: Most panels include tabs that can be easily removed with a hand or power saw if desired. Legacy XP 3' and 4' panels are also available in a convenient no-tab option.